



Mikropor began its journey in 1987 with a passion to create “Tomorrow’s Technology” and has become one of the leading manufacturers of atmospheric air filtration solutions and compressed air treatment systems for a variety of industries.

By closely following the latest developments in technology, Mikropor’s “Best in Class” products and solutions are appreciated by customers in more than 100 countries.

The company’s sustainable growth has been provided by its passion for innovation and commitment to quality, as well as its dedication to technology. Mikropor is an environmentally conscious company that values people, while developing products that extend the needs and expectations of customers.

With this mission, Mikropor continues to become one of the most recognized brands in the world by expanding its global penetration in the field of technological filtration and contributes to a healthier planet.

# ▶ MK-DS SERIES DIGITAL SCROLL INTEGRATED FILTRATION



## COMPRESSED AIR DRYERS ◀

Each and every compressed air user around the world has been looking for a complete solution to associate the best practices of energy management with their refrigerated air dryers, not just to protect the environment, but also to save money on operating costs.

Mikropor is proud to announce that the new MK-DS series explicitly prevails over any other type of refrigerated air dryer by achieving everyone's goal to lower energy costs.

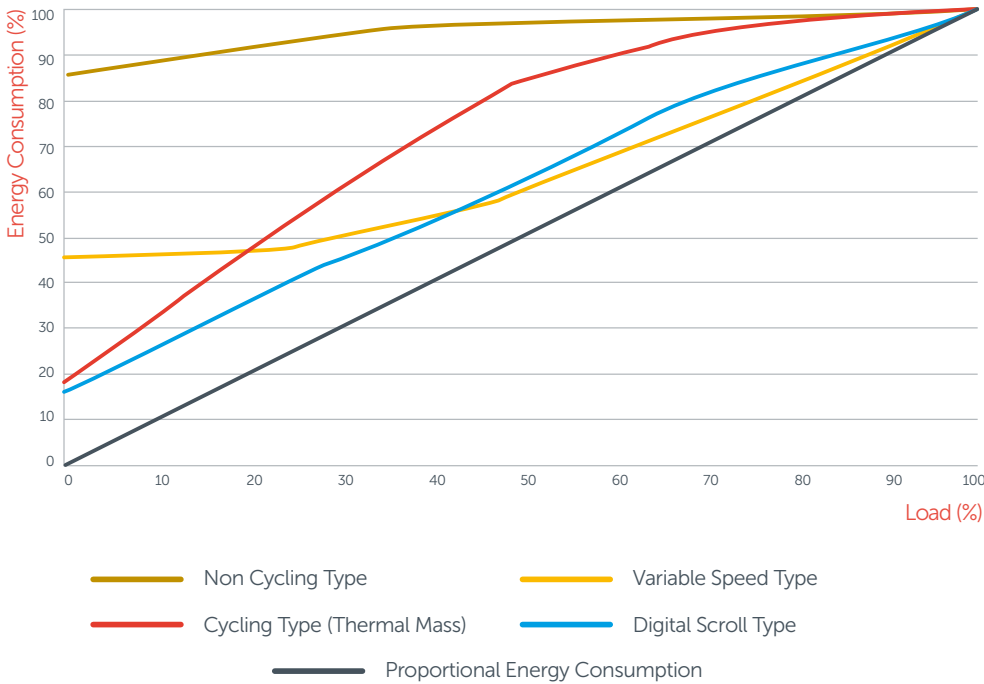
The MK-DS Series, with a specially designed heat exchanger and digital scroll compressor, provides unrivalled energy efficiency in a refrigerated air dryer.

The challenge of maintaining a stable dewpoint and saving energy can be overcome with this latest technological development.

Combining Mikropor's expertly designed heat exchanger, leading filtration technology and digital scroll compression in Mikropor's MK-DS dryers provides the ultimate energy efficiency solution for compressed air systems with varying levels of air demand.



Energy Comparison



## ▶ MK-DS SERIES DIGITAL SCROLL INTEGRATED FILTRATION

## COMPRESSED AIR DRYERS ◀

- **Best in Class** energy saving
- Refrigeration systems are designed with digital scroll compressors and have an automatic switch to control loaded and unloaded states according to real-time air load demand during system operation in order to maximize energy savings.
- Advanced and user friendly electronic control system
- Electronic expansion valve
- Fan speed control
- Integrated filters
- Low pressure drop
- Energy efficiency is maximized through the design of the exclusive aluminium plate type heat exchangers.
- The advanced digital scroll compression technology not only improves efficiency, durability and reliability but also lowers the decibel sound levels compared to a standard refrigerated air dryer.
- Environmentally friendly low-pressure R-513a refrigerant gas is used in digital scroll compressor to pressurize the system.
- The smart control unit named kW-DS Controller provides high energy efficiency with electricity consumption optimized for variable capacities.



**kW Saver**



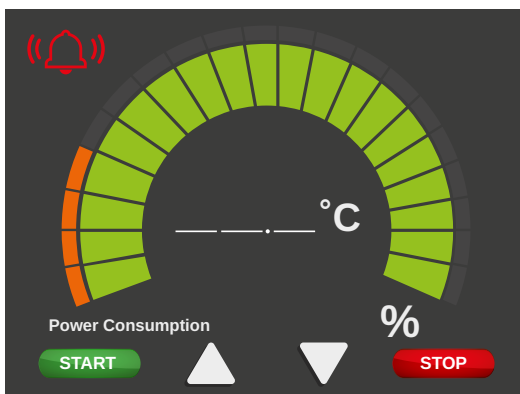
STABILITY



PERFORMANCE



**ECO  
FRIENDLY**



The advanced digital scroll technology utilized in Mikropor's MK-DS Series dryers maintains a stable pressure dew point while performing **up to 91% energy savings** during operation.

### How It Works?

Unlike most refrigerated dryers in the industry, Mikopor's MK-DS series utilize a proprietary digital evaporator technology to deliver significant energy savings over traditional cycling and variable speed designs.

This brand new technological breakthrough offers a vital opportunity to save the highest amount of energy possible in a refrigerated air dryer. The digital compressor operates with various different ranges of inlet flow conditions which also makes it by far the most energy efficient compressor to be utilized in a refrigerated air dryer.

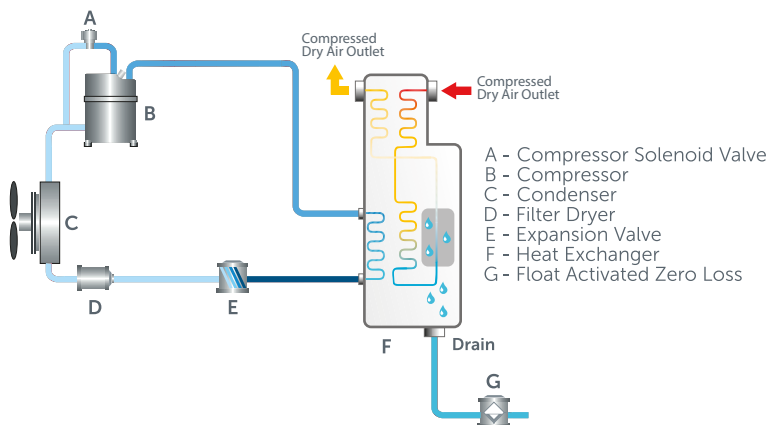
MK-DS Dryers are equipped with a true no-loss condensate drain which provides effective condensate removal without any loss of (valuable) compressed air.

Maximum energy savings are achieved by establishing continuous communication with the temperature probe in the evaporator which adjusts the refrigeration pressure to the temperature of the air exiting the evaporator.



### Fundamental Components of the MK-DS Series

- Digital Scroll Compressor
- Electronic Expansion Valve
- Variable Speed Fan Motor
- Highly Engineered Control Algorithm
- Cutting-Edge Technology Electronic Controller



Mikopor's latest MK-DS series refrigerated dryer technology saves the highest amount of energy possible on the market.

### Why is MK-DS so energy efficient and cost effective ?

Non-cycling refrigerated dryers are designed to run continuously and consume almost 100% of the nominal power at all loads. Hence, it makes no difference if a facility is operational or not - A non-cycling dryer will just keep running, regardless of the air demand at any given time. As mentioned above, digital scroll technology equipped dryers can be loaded or unloaded automatically depending upon the real-time air load demand and this feature simply makes the MK-DS range much more energy efficient than any other type of refrigerated air dryer.

### MK-DS Series - Technical Specifications

Model	Capacity (m <sup>3</sup> /h)	Voltage	Connection Size	Filter Quantity and Type	Replacement Filter Element Kit	Control Type
MK-DS-120	930	400V / 3 Ph / 50 Hz	2"	1*GKON1205X + 1*GKON1205Y	MKON1205 KIT	μPc
MK-DS-130	1200	400V / 3 Ph / 50 Hz	2"	1*GKON1205X + 1*GKON1205Y	MKON1205 KIT	μPc
MK-DS-140	1388	400V / 3 Ph / 50 Hz	3"	1*GKON-HC-1805X + 1*GKON-HC-1805Y	MKON-HC-1805 KIT	μPc
MK-DS-150	1800	400V / 3 Ph / 50 Hz	3"	1*GKON-HC-1805X + 1*GKON-HC-1805Y	MKON-HC-1805 KIT	μPc
MK-DS-170	2775	400V / 3 Ph / 50 Hz	3"	1*GKON-HC-2775X + 1*GKON-HC-2775Y	MKON-HC-2775 KIT	μPc
MK-DS-180	3330	400V / 3 Ph / 50 Hz	DN100 Flange	1*GKO5850X + 1*GKO5850Y	GKO5850 KIT	μPc
MK-DS-190	3915	400V / 3 Ph / 50 Hz	DN100 Flange	1*GKO5850X + 1*GKO5850Y	GKO5850 KIT	μPc
MK-DS-200	5085	400V / 3 Ph / 50 Hz	DN100 Flange	1*GKO5850X + 1*GKO5850Y	GKO5850 KIT	μPc
MK-DS-210	5850	400V / 3 Ph / 50 Hz	DN100 Flange	1*GKO5850X + 1*GKO5850Y	GKO5850 KIT	μPc
MK-DS-220	6975	400V / 3 Ph / 50 Hz	DN150 Flange	** Externally Connected - F6500 X / Y	6*M1200 KIT	μPc
MK-DS-230	7875	400V / 3 Ph / 50 Hz	DN150 Flange	** Externally Connected - F8500 X / Y	8*M1200 KIT	μPc
MK-DS-240	9000	400V / 3 Ph / 50 Hz	DN150 Flange	** Externally Connected - F11000 X / Y	10*M1200 KIT	μPc
MK-DS-250	10500	400V / 3 Ph / 50 Hz	DN200 Flange	** Externally Connected - F11000 X / Y	10*M1200 KIT	μPc
MK-DS-260	12500	400V / 3 Ph / 50 Hz	DN200 Flange	** Externally Connected - F14000 X / Y	14*M1200 KIT	μPc

Nominal Working Pressure	7 barg	Minimum Inlet Temperature	5°C
Maximum Working Pressure	16 barg	Nominal Ambient Temperature	25°C
Minimum Working Pressure	4 barg	Maximum Ambient Temperature	45°C
Nominal Inlet Temperature	35°C	Minimum Ambient Temperature	5°C
Maximum Inlet Temperature	50°C	Refrigerant	R513a

### Correction Factor for MK-DS Series

Inlet Temperature (°C)	F1	Ambient Temperature (°C)	F2	Pressure (bar)	F3
30	1.29	20	1.05	4	0.80
35	1	25	1	6	0.94
40	0.92	30	0.98	7	1
45	0.78	35	0.93	8	1.04
50	0.65	40	0.84	10	1.11
60	0.45	45	0.76	12	1.16
-	-	50	0.7	14	1.22
-	-	-	-	16	1.25

### Example for Choosing the Correct MK-DS Series

If an air compressor delivers 500 m<sup>3</sup>/h at 6 bar, the dryer inlet temperature is 45°C and ambient temperature is 30°C

Please choose your dryer model as follows;  
 $500 / 0.94 / 0.78 / 0.98 = 695 \text{ m}^3/\text{h}$

The correct dryer model for this application is MK DS 120